

255x10P CONFIGURATION SHOWN
HOLD DOWN TYPE


25Sx1OP CONFIGURATION SHOWN SCREW MOUNT TYPE

NOTES

1. HOUSING MATERIAL:GF LCP,COLOR: BLACK, UL 94 V-0 RATED

SIGNAL CONTACT MATERIAL: PHOSPHOR BRONZE
SIGNAL PIN OVERMOLD MATERIAL: GF POLYESTER
2. PLATING ON SIGNAL CONTACTS: 1.27 mm min ni underplating all OVER WITH 0.76 um MIN GXT IN CONTACT MATING AREA, AND
$0.5 \mu \mathrm{~m}$ min matte tin on tail area.
PLATING ON POWER CONTACTS: 1.27 mmmin ni underplating all over with 0.76 mm min gxt in contact mating area, and
0.5 um MIN MATTE TIN ON TAIL AREA.

PLATING ON HOLD DOWN IF APPLICABLE: I. 27um MIN Ni, UNDERPLATING ALL OVER WITH 0.76um MIN MATTE TIN OVER
3. lubrication: lubricate on contact area.
(4.) RECOMMENDED PCB THICKNESS IS:

$$
\text { FOR PRESS FIT APPLICATION: } 1.4 \mathrm{~mm} \text { MIN }
$$

$$
\begin{aligned}
& \text { FOR PRESS } \\
& \text { FOR SOLDER APPLICATION: } 1.40 \mathrm{~mm} \text { THROUGH } 2.62 \mathrm{~mm}
\end{aligned}
$$

(5.) FOR SCREW MOUNT APPLICATIONS, A \#4-40 UNC PAN SCREW WITH HEX NUT IS RECOMMENDED (SUPPLIED BY CUSTOMER)
(6.) FOR PRESS FIT $\varnothing 0.61 \pm 0.05 \mathrm{~mm}$, FOR SOLDER $\varnothing 0.90 \pm 0.05 \mathrm{~mm}$.
7.) UNPLATED hOLES.
8. hold down application needed.
9.) SCrew mount application needed.
(10) PRODUCT SPECIFICATION: GS-12-1064 PRODUCT SPECIFICATION: GS-12-1064
APPLICATION SPECIFICATION: GS-20-0362



SCREW MOUNT TYPE AS SHOWN




HOLD DOWN TYPE AS SHOWN



RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT SEE NOTE 4
FOR 10135322-XXXLF HOLD DOWN TYPE


|  | PART NUMBER | CONFIGURATION | DIM "A" | DIM "B" FOR SCREW MOUNT | DIM "C" <br> FOR HOLD DOWN | $\begin{gathered} \text { "D" } \\ \text { SPACES } \end{gathered}$ | $\begin{gathered} \text { "E" } \\ \text { SPACES } \end{gathered}$ | $\begin{aligned} & \text { F" } \\ & \text { QTY } \end{aligned}$ | $\begin{aligned} & \text { "G" } \\ & \text { QTY. } \end{aligned}$ | MOUNTING FEATURE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10135322-001LF | $35 \mathrm{~S}+18 \mathrm{P}$ | 77.71 | - | 72.60 | 6 | 17 | 35 | 108 | HOLD DOWN |
| A | 10135322-002LF | 25S+10P | 51.71 | 47.31 |  | 4 | 9 | 25 | 60 | SCREW MOUNT |
|  | 10135322-003LF | 25s+10P | 51.71 | - | 46.6 | 4 | 9 | 25 | 60 | HOLD DOWN |
|  | 10135322-004LF | $25 s+8 \mathrm{P}$ | 46.21 | - | 41.1 | 4 | 7 | 25 | 48 | HOLD DOWN |
| - | 10135322-005LF | 25s +10p | 51.71 | - | 46.6 | 4 | 9 | 25 | 60 | HOLD DOWN |
|  | 10135322-006LF | $25 s+8 P$ | 46.21 | - | 41.1 | 4 | 7 | 25 | 48 | HOLD DOWN |
|  | 10135322-007LF | 25s+10p | 51.71 | 47.31 | - | 4 | 9 | 25 | 60 | SCREW MOUNT |
| B | 10135322-008LF | $15 \mathrm{~S}+2 \mathrm{P}$ | 25.71 | - | 15.1 | 2 | । | 15 | 12 | HOLD DOWN |
|  | 10135322-009LF | 25S +10p | 51.71 | - | 46.6 | 4 | 9 | 25 | 60 | HOLD DOWN |
|  | 10135322-010LF | $355+20 \mathrm{P}$ | 83.21 | - | 78.1 | 6 | 19 | 35 | 120 | HOLD DOWN |
|  | 10135322-0\|| LF | $25 S+2 P$ | 29.71 | - | 24.6 | 4 | 1 | 25 | 12 | HOLD DOWN |


1). LOAD WITH ChOICE OF 2 POWER CONTACT mating levels, SEE SECTIONS km \& kr FOR available level options
2). LOAd with choice of 3 signal contact mating levels, see sections ka, kb, \&kC for available level options.
3). MOUNTING FEATURE OPTION "X"

H: HOLD DOWN TYPE
S : SCREW MOUNT TYPE

| CODE | DESCRIPTION |
| :---: | :---: |
| 1 | FOR LEVEL I |
| 2 | FOR LEVEL 2 |
| 32222 | FOR LEVEL 32222 (MIXED) |
| 3 | FOR LEVEL 3 |

4). Customer loading worksheet shown at maxmum size configuration (40Sx24p), SIgnals available in 2,3,4 thru 8 POSITIONS, POWERS AVAILABLE IN 4, 6, 8 THRU 24 POSITIONS IN EVEN QUANTITIES ONLY.


POWER
SECTION KM-KM
LEVEL I:
LONGEST MATING
LONGEST M
CONTACTS


POWER
SECTION KR-KR
LEVEL 2 :
SHORTEST MATING contacts


SIGNAL
SECTION KA-KA
LEVEL ?
ALL LONGEST
CONTACTS

$-(5.40)=$
SIGNAL
SECTION KB-KB
LEVEL 32222 MIXED
ROW "A" SHORTEST CONTACT
ROW "B" THRU "E", LONGEST CONTACTS


SIGNAL
SECTION KC-KC
LEVEL 3:
ALL SHORTEST CONTACTS



| PART NUMBER | Rows |  | Signals |  |  |  |  | POWERS |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | I | 2 | 3 | 4 | 5 | । | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |  |
| $\begin{gathered} 10135322-002 \mathrm{LF} \\ 25 \mathrm{~S}+10 \mathrm{P} \end{gathered}$ | E | S | $\sim$ | $\sim$ | $\underset{\sim}{\underset{\sim}{\sim}}$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $\sim$ | $5$ |
|  | D |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | C |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | B |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | A |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |




VIEWED FROM MATING FACE




